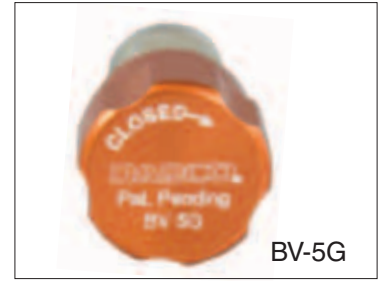


Vibration Resistant Bleed Valve (BV-5G)

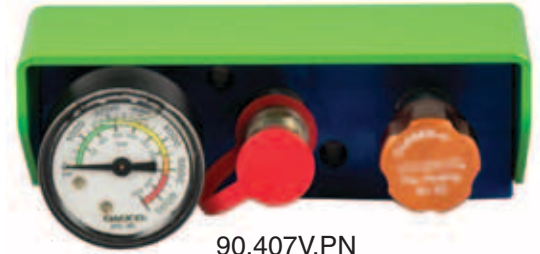
DADCO's vibration resistant bleed valve (BV-5G) prevents unintended system exhaust resulting from excessive in-die vibration. Our innovative design allows the valve to remain closed when the knob is loose, preventing loss of gas due to vibratory loosening. This bleed valve may be ordered as a replacement for existing control panels, or it may be included on a newly purchased Mini Convertible (90.407V), or Standard Convertible Control Panel (90.406V). For more information on control panels refer to catalog C09118G. *NOTE: The knob will be free to spin when closed. To prevent damage to the assembly, do not over tighten or use a wrench to open or close the bleed valve.*



BV-5G

Mini Convertible Control Panel

The DADCO Mini Convertible Control Panel is used to fill, drain and monitor the pressure of linked DADCO nitrogen gas springs from outside the die. The panel is compatible with SMS-i® and traditional linked systems and has five M6 ports, a high pressure gauge, a quick disconnect fill valve, a bleed valve and a rupture disk to prevent overpressurization. To allow for maximum versatility when linking, the panel is available with a variety of fitting connections.



90.407V.PN

Ordering Example:

**Mini Control Panel with
Vibration Resistant Valve (BV-5G)**
Gauge Style
PSI/Bar Gauge = P
Bar/MPa Gauge = A

90.407V. P N

Fitting Connection
N = No Fitting Supplied,
M = Manifold Seal,
S = ORFS Fitting,
D = D-24 Fitting,
B = Zip Fitting,
L = MINILink® Fitting
When not specified, default is N.

Convertible Control Panel

The DADCO Convertible Control Panel is used to fill, drain and monitor the pressure of linked DADCO nitrogen gas springs from outside the die. The panel consists of four G 1/8 BSSP ports, a high pressure 63 mm diameter gauge, a quick disconnect fill valve, a bleed valve and a rupture disk to prevent overpressurization. For maximum versatility, the panel is available with a variety of fitting connections.



90.406V.P2N

Ordering Example:

**Convertible Control Panel with
Vibration Resistant Valve (BV-5G)**
Gauge Style
PSI/Bar Gauge (DPG-3RB) = P
Bar/MPa Gauge (DPG-3RM) = A
Guard
Top Guard = 1
Top and Bottom Guards = 2
When not specified, default is 1.

90.406V. P 1 N

Fitting Connection
N = No Fitting Supplied,
M = Manifold Seal,
S = ORFS Fitting,
D = D-24 Fitting,
B = Zip Fitting,
L = MINILink® Fitting
When not specified, default is N.