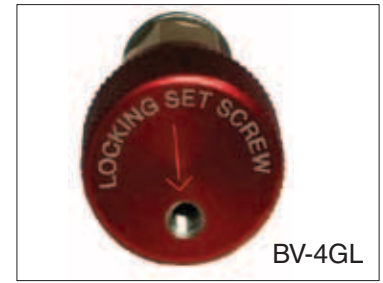


**Locking Bleed Valve**

DADCO's Locking Bleed Valve (BV-4GL) prevents unintended system exhaust resulting from excessive in-die vibration. A locking set-screw fastens the bleed valve knob in the closed position preventing unexpected venting. This bleed valve may be ordered as a replacement for existing control panels or it may be integrated with a newly purchased Mini Convertible or Standard Convertible Control Panel. For more information on the control panels refer to catalog C09118E.



**Mini Convertible Control Panel**

The DADCO Mini Convertible Control Panel is used to fill, drain and monitor the pressure of linked DADCO nitrogen gas springs from outside the die. The panel is compatible with SMS-i® and traditional linked systems and has five M6 ports, a high pressure gauge, a quick disconnect fill valve, a bleed valve and a rupture disk to prevent overpressurization. To allow for maximum versatility when linking, the panel is available with a variety of fitting connections.



90.407.PLM

**Ordering Example:**

**90.407. PL N**

<p><b>Mini Control Panel</b></p> <p><b>Gauge Style</b> PSI/Bar Gauge = P</p> <p><b>PSI/Bar Gauge and Locking Bleed Valve = PL</b></p>	<p><b>Fitting Connection</b> N = No Fitting Supplied, M = Manifold Seal, S = ORFS Fitting, D = D-24 Fitting, B = Zip Fitting, L = <i>MINILink</i>® Fitting <i>When not specified, default is N.</i></p>
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**Convertible Control Panel**

The DADCO Convertible Control Panel is used to fill, drain and monitor the pressure of linked DADCO nitrogen gas springs from outside the die. The panel consists of four G 1/8 BSP ports, a high pressure 63 mm diameter gauge, a quick disconnect fill valve, a bleed valve and a rupture disk to prevent overpressurization. For maximum versatility, the panel is available with a variety of fitting connections.



90.406.PL2N

**Ordering Example:**

**90.406. PL 1 N**

<p><b>Convertible Control Panel</b></p> <p><b>Gauge Style</b> PSI/Bar Gauge (<i>DPG-3RB</i>) = P Bar/MPa Gauge (<i>DPG-3RM</i>) = A</p> <p><b>PSI/Bar Gauge and Locking Bleed Valve = PL</b> Bar/MPa Gauge and Locking Bleed Valve = AL</p> <p><b>Guard</b> Top Guard = 1 Top and Bottom Guards = 2 <i>When not specified, default is 1.</i></p>	<p><b>Fitting Connection</b> N = No Fitting Supplied, M = Manifold Seal, S = ORFS Fitting, D = D-24 Fitting, B = Zip Fitting, L = <i>MINILink</i>® Fitting <i>When not specified, default is N.</i></p>
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